

TECHNICAL DATA SHEET

T Wipes 4

Derusting Cleaning Wipes

Description	Lint-free cleaning cloths impregnated with cleaning chemicals, for the removal of light rust, corrosion and oils from steel and non-ferrous metals.
Features	<ul style="list-style-type: none">• Removes light rusting, oils and other surface contaminants.• Simple process: wipe-on - leave for 3 min - wipe-off.• Simpler and cheaper than abrasive cleaning.• Lightly etches metal surfaces for good paint adhesion and improved anticorrosive performance.• Negligible solvent content - environmentally desirable.• Improves the metal surface for next stage of production.• Cleans Steel, aluminium alloys and copper alloys.• Mild odour - good level of operator comfort.• Low volatility - wipes remain damp for significant periods.
Product Code	MP0306.
Coverage	The consumption of wipes will depend on the degree of corrosion encountered and the amount of surface contamination to be removed. Practical evaluations have indicated that one wipe can clean and remove light oxide from over 1 sq.m. of metal.
Equipment	Impervious gloves must be worn since the wipes are impregnated with an acidic solution. Care should be taken to avoid skin contact, and washing after use should be a normal requirement. Inhalation protection is not normally required in areas of good factory ventilation.
Application	<p>Normally, effective cleaning is achieved by simple wiping methods. The following notes may help to optimise the process:</p> <ol style="list-style-type: none">1. Break the seal on the rim of the tub, remove the lid to open, and feed the first wipes from the centre of the roll through the centre spout. Replace the lid and leave only sufficient wipe exposed to allow easy pull-through, to draw out other wipes. Replace the cap securely to avoid premature drying of the wipes.2. Folding the wipe to form a pad, and progressively re-folding to use a clean area of the material, using both sides, will ensure maximum economy.3. Before painting, remove traces of the deruster by wiping with a clean damp cloth.4. Partially used cloths can be stored in an air-tight container (an old wipes tub would be suitable) and these can be used for initial cleaning of heavily contaminated surfaces. <p>Note: heavy oils or greases may need to be removed first with T Wipes 2 (MP0302).</p>
Rinsing	If proceeding to a further pretreatment such as phosphating, no rinsing is necessary. If the work is to be painted without any further pretreatment, surplus product should be wiped off with a clean damp cloth and the surface allowed to dry before painting.

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Flash Point	Above 55°C.
Shelf Life	12 months minimum from date of manufacture when correctly stored in unopened containers.
Storage	The closed container should be stored in a cool, dry area. When not in use, the container should be kept sealed.
Health & Safety	Refer to the product's Safety Data Sheet and safety advice on the product label before use.
Technical Support	For technical support in using this product, please contact: e: birminghamtech@trimite.com , or t: 0121 554 7000.
Date of Issue	June 2021.

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