

Trimite S59

Paint, Finishing For Instruments, Stoving, Spraying, to Specification Def Stan 80-152 (Full Gloss and Semi-gloss)

Description Trimite S59 Finish is part of a fully approved Ministry of Defence Standard and must be used strictly in accordance with the individual contract requirements. It produces a coating offering excellent chemical and physical properties and the full system is capable of resisting many acids, alkalis and detergents. The full system is used for such items as service telecommunication equipment and fire control instruments.
(A separate Technical Data Sheet is available for the Primer used in this system.)

Finish Full Gloss and Semi-gloss.

Complies With DEF STAN 80-152.

Product Code -/S59/- .

Volume Solids Please consult Trimite.

VOC's Please consult Trimite.

Colour Range A wide colour range is available.

Film Thickness & Coverage	Typical:		
	<u>Dry</u> 20 µm	<u>Wet*</u> 42 µm	<u>Approx. Coverage*</u> 5 - 6 m ² /l

* The above wet film thickness and approximate coverage rate (for conventional spray) will vary with the degree of thinning. Wet film thicknesses are approximate and are based on the typical degree of thinning recommended under 'Application Details'.

Actual coverage varies considerably with factors including surface porosity, roughness, application methods and conditions.

Drying & Overcoating Times **Flash Off:** a flash-off period of approx. 10 min should be allowed before stoving.

at Typical DFT **Conventional Stoving:** 45 min at 175°C.
Where gloss finishes are used, a stoving schedule of 45 minutes at 140°C is recommended to prevent discolouration, which may occur with whites and pastel shades.

Radiant Heat (Infra-Red): this product is suitable for radiant heat curing, but due to the many variables such as weight, configuration, reflectivity and distance from heat source, a suitable project schedule must be determined.

Stoving schedules will vary with the size and weight of the coated article, and the type of equipment used. The above information is given as a general guide.

TECHNICAL DATA SHEET**Trimite S59****Paint, Finishing For Instruments, Stoving, Spraying, to Specification
Def Stan 80-152 (Full Gloss and Semi-gloss)**

Surface Preparation	<ul style="list-style-type: none">• All surfaces should be dry and cleaned as necessary to remove all oil, grease, corrosion or other contamination.• This is a finish coat which is designed for application over Trimite SP59 Paint, Priming For Instruments, Stoving, Spraying, to Specification Def Stan 80-152 Vellum 365/SP59.• Where Ministry of Defence specified materials are used, the following procedures may be relevant and, where applicable, should be observed:<ul style="list-style-type: none">○ DEF STAN 03-2: Cleaning and Preparation of Metal Surfaces.○ DEF STAN 03-30: Treatments for the Protection of Metal Parts of Service Stores and Equipment against Corrosion.○ DEF STAN 21-005: Code of Practice for Protective Finishes.
Mixing	Thoroughly stir the coating before use. A power mixer is highly recommended. A wide-bladed stirrer is essential for adequate mixing if only hand stirring. Stir occasionally during use to maintain an homogenous mix.
Mix Ratio	Not applicable – single pack product.
Application Conditions	Throughout the application and the drying/curing time of coatings: (a) good ventilation is required; (b) do not apply when damp weather conditions are likely; (c) the substrate temperature should be at least 3°C above the Dew Point; and (d) the RH (Relative Humidity) should be below 85%. It is advisable not to apply the product when the ambient temperature falls below 5°C. The paint temperature at the time of application should ideally be 15° - 20°C.
Application Details	<ul style="list-style-type: none">• Ministry Approved for conventional spraying. This material is supplied 'Ready for Use Spraying'. Thinner ST59 may be added up to 10% by volume, to obtain a suitable viscosity at application temperature.
Thinner/Cleaner	Trimite CT80 Thinner (for cleaning).
SG	1.10 ± 0.15 kg/l.
Flash Point	23° – 60°C.
Shelf Life	Minimum of 1 year from date of receipt when correctly stored in unopened containers.
Storage	The product should be stored in cool, dry, frost-free conditions, in sealed containers. Most paint materials will apply optimally when at 15° - 20°C.
Health & Safety	Refer to the product's Safety Data Sheet and safety advice on the product label before use.
Date of Issue	July 2022.

Information provided in this leaflet is given in good faith but without warranty or assumed liability, as the conditions of application and use are beyond our control. Data are accurate to the best of our knowledge at the time of issue but may be revised in the light of new knowledge and the user should check that data are current before use. The user must satisfy themselves about the product's suitability for their own purpose and refer to the Safety Data Sheet for this product before use. For industrial use only unless specifically stated otherwise.