

Trimite PA9041

Aerospace Grade Polyester Powder Coating – Wrinkle Finish

Description	An internal and external grade polyester powder coating with an attractive wrinkle finish, designed for Aerospace applications.
Finish	Available in a range of gloss levels – please consult Trimite.
Features	<ul style="list-style-type: none">• Internal and external grade powder coating with excellent flow and decorative appearance.• Masks minor substrate blemishes.• Good colour and gloss stability.• Extremely tough and mar resistant.• Good resistance to oils, paraffin and alcohols.
Complies With	Generic indicative tests comply with FAR 25.853. It is the responsibility of the end user to ensure full compliance to the regulations.
Product Code	-/PA9041/- .
Colour Range	Shade range to customers' requirements.
Film Thickness & Coverage	Range 40 - 80 µm dft. Typical coverage rate: 8 – 12 m ² /kg.
Cure Schedule	10 min @ 200°C (substrate temperature).
Surface Preparation	<ul style="list-style-type: none">• Pretreatment using SurTec 650 (Trimite ref MP0206) or Trimite SAP2 Etch Primer is recommended.
Application Details	By conventional Corona equipment. Note: for best results, the coated item must enter a 'hot oven', as a slow cure process will not achieve the wrinkle pattern successfully.
Repairs	Minor repairs can be carried out using Trimasol AC (single pack) or KC (two pack) colour-matched aerosols. Please see separate Repair Procedures document for Trimite PA9041.
Shelf Life	Min. 1 year from date of despatch when correctly stored in unopened containers.
Storage	The product should be stored in cool, dry, frost-free conditions not exceeding 25°C, in sealed containers. Avoid exposure to direct sunlight when in storage & in use.
Health & Safety	Refer to the product's Safety Data Sheet and safety advice on the product label before use.

TECHNICAL DATA SHEET

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Product Performance

TEST	RESULT – UK Spec	RESULT – ISO/ASTM Spec
Cross Hatch Adhesion	BS3900 E6 - Class '0'	ISO2409 – Pass Gt0
Impact Resistance	BS3900 E3 – Pass 20 lb.	ASTM D2794 – Pass 2.5 Nm
Flexibility	BS3900 E11 - Pass 6 mm	ISO6860 – Pass 6 mm
Cupping Test	BS3900 E4 - Pass 6 mm	ISO1520 – Pass 6 mm
Scratch Resistance	BS3900 E2 – Pass 4 kg	n/a
Hot Salt Spray	ASTM B117 – Pass 1000 h	ASTM B117 – Pass 1000 h
Humidity Resistance	BS3900 F2 – Pass 1000 h	ASTM 2247 – Pass 1000 h
Chemical Resistance	Resistant to many acids, alkalis and oils at ambient temperatures. May be affected by chlorinated solvents.	

Mechanical tests and corrosion trials were carried out on 0.7 mm aluminium test panels, pretreated with SurTec 650 (Trimite ref MP0206). A nominal powder thickness of 60 µm was used.

Date of Issue

Oct 2023.

Information provided in this leaflet is given in good faith but without warranty or assumed liability, as the conditions of application and use are beyond our control. Data are accurate to the best of our knowledge at the time of issue but may be revised in the light of new knowledge and the user should check that data are current before use. The user must satisfy themselves about the product's suitability for their own purpose and refer to the Safety Data Sheet for this product before use. For industrial use only unless specifically stated otherwise.