

Trimite UE603

Polyurethane Gloss Finish

Description	A high quality, polyurethane-based gloss finish, for steelwork and other substrates.
Finish	Gloss.
Features	<ul style="list-style-type: none"> • Superb gloss and excellent durability. • Designed for use in the ACE market, on industrial machinery and on a range of metal substrates. • When thoroughly dry, possesses good splash resistance to petrol, diesel and mineral oil spillages. • When exterior exposed for long periods, some loss of gloss may occur but the film integrity will be retained.
Complies With	Please consult Trimite.
Product Code	-/UE603/- .
Volume Solids	Varies with colour, please consult Trimite.
VOC's	Varies with colour, please consult Trimite.
Colour Range	Wide colour range available.

Film Thickness & Coverage	Typical:	Dry 25 µm	Wet* 50 µm	Approx. Coverage* 10 - 13 m ² /l
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* The above wet film thickness and approximate coverage rate (for conventional spray) will vary with colour and the degree of thinning. Wet film thicknesses are approximate and are based on the typical degree of thinning recommended under 'Application Details'. For Brush application, approx. coverage is 15 – 17 m²/l.

Actual coverage varies considerably with factors including surface porosity, roughness, application methods and conditions.

Drying & Overcoating Times at Typical DFT		10°C	20°C	30°C
	Surface Dry:	3 h	1½ h	45 min
	Hard Dry:	8 h	4 h	2 h
	Overcoat Min*:	48 h	24 h	12 h
	Overcoat Max*:	Indefinite	Indefinite	Indefinite

Force Drying: can be force dried at up to 100°C, following a flash-off period of at least 10 min.

* not normally overcoated. Overcoating times are given for guidance only, please consult Trimite for detailed advice.

Drying and overcoating times can be greatly affected by method and conditions of application such as thickness applied, temperature, ventilation etc. Data above are given as a guide.

TECHNICAL DATA SHEET**Trimite UE603****Polyurethane Gloss Finish**

Surface Preparation	<ul style="list-style-type: none">• All surfaces to be coated should be dry and cleaned as necessary to remove all rust, mill scale, grease and other contamination. Where necessary, remove weld spatter and grind smooth all sharp metal edges and weld seams.• For optimum performance, this product should be applied over a suitable primer, please consult Trimite for specific project advice.
Mixing	Thoroughly stir the coating before use. A power mixer is highly recommended. A wide-bladed stirrer is essential for adequate mixing if only hand stirring. Stir occasionally during use to maintain an homogenous mix.
Mix Ratio	Not applicable – single pack product.
Application Conditions	Throughout the application and the drying/curing time of coatings: (a) good ventilation is required; (b) do not apply when damp weather conditions are likely; (c) the substrate temperature should be at least 3°C above the Dew Point; and (d) the RH (Relative Humidity) should be below 85%. It is advisable not to apply the product when the ambient temperature falls below 5°C. The paint temperature at the time of application should ideally be 15° - 20°C.
Application Details	<ul style="list-style-type: none">• Designed for use by conventional spray, brush or hot spray.• For conventional spraying, up to 10% of Thinner M6035 may be added if required.• For brushing, the product is supplied ready for use, but a small amount of Thinner M6035 may be added if required.• Please consult Trimite for specific application advice.
Thinner/Cleaner	Thinner M6035 (for thinning and cleaning).
SG	1.00 ± 0.15 kg/l.
Flash Point	23° – 60°C.
Shelf Life	Min. 1 year from date of delivery when correctly stored in unopened containers.
Storage	The product should be stored in cool, dry, frost-free conditions, in sealed containers. Most paint materials will apply optimally when at 15° - 20°C.
Health & Safety	Refer to the product's Safety Data Sheet and safety advice on the product label before use.
Date of Issue	Oct 2023.

Information provided in this leaflet is given in good faith but without warranty or assumed liability, as the conditions of application and use are beyond our control. Data are accurate to the best of our knowledge at the time of issue but may be revised in the light of new knowledge and the user should check that data are current before use. The user must satisfy themselves about the product's suitability for their own purpose and refer to the Safety Data Sheet for this product before use. For industrial use only unless specifically stated otherwise.