TECHNICAL DATA SHEET



Trimite 57 Black Bituminous Paint

Description	A general purpose bituminous paint, for waterproofing and weather protection.			
Finish	Slight sheen at initial application.			
Features	 Dries to form an odourless bitumen film. Suitable for application to a wide variety of substrates including concrete, stone, brick, wood, and metals including steel, iron, lead, zinc and aluminium. Mainly used for the protection of items such as metal fire escapes, ladders, gutters and downpipes, fences, railings, gates and non-potable water tanks. Resistant to low concentrations of acids and alkalis, and can withstand prolonged oxidation. 			
Complies With	2004/42/EC (2012) sub-category A(i) - VOC level below 500 g/l.			
Product Code	57-8000-D.			
Volume Solids	50% <u>+</u> 2%.			
VOC's	Below 499 g/l.			
Colour Range	Black.			
Film Thickness & Coverage	Typical: Actual coverage varies c application methods and		<u>Wet</u> 50 μm actors including su	Theo. Coverage 20.0 m²/l rface porosity, roughness,
		<u>10°C</u>	20°C	<u>30°C</u>
Drying & Overcoating Times at Typical DFT	Surface Dry: Hard Dry: Overcoat Min*:	4 h 12 h 48 h	2 h 5 h 24 h	1 h 3 h 12 h
	* Overcoating: it is re will 'bleed' through cor			lf only. Bitumen coatings Illy sealed.

Drying and overcoating times can be greatly affected by method and conditions of application such as thickness applied, temperature, ventilation etc. Data above are given as a guide.

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Surface Preparation	 All surfaces to be coated should be dry and cleaned as necessary to remove all loose material, algae, rust, metal salts, grease and other contamination. Where necessary, on steel remove weld spatter and grind smooth all sharp metal edges and weld seams. Consult Trimite for specific project advice. For best performance on steel, ideally prepare by hand tools to standard St2 (ISO 8501-1:2007) or by sweep-blast cleaning to standard Sa1 or Sa2 (ISO 8501-1:2007).
Mixing	Thoroughly stir the coating before use. A power mixer is highly recommended. A wide- bladed stirrer is essential for adequate mixing if only hand stirring. Stir occasionally during use to maintain a homogenous mix.
Mix Ratio	Not applicable – single pack product.
Application Conditions	Throughout the application and the drying/curing time of coatings: (a) good ventilation is required; (b) do not apply when damp weather conditions are likely; (c) the substrate temperature should be at least 3°C above the Dew Point; and (d) the RH (Relative Humidity) should be below 85%. It is advisable not to apply the product when the ambient temperature falls below 5°C. The paint temperature at the time of application should ideally be 15° - 20°C.
Application Details	 Designed for application by airless spray, conventional spray, hot spray or brush. Please consult Trimite for specific advice. Apply a sufficient number of coats to provide the degree of performance required.
Thinner/Cleaner	Trimite 114 Thinner (as Thinner and Cleaner).
SG	0.90 <u>+</u> 0.15 kg/l.
Flash Point	23° – 60°C.
Shelf Life	1 year from date of delivery when correctly stored in unopened containers.
Storage	The product should be stored in cool, dry, frost-free conditions, in sealed containers. Most paint materials will apply optimally when at 15° - 20°C.
Health & Safety	Refer to the product's Safety Data Sheet and safety advice on the product label before use.
Date of Issue	Jan 2024.

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