

# Trimite AE52

## Two Pack Polyurethane High Solids Finish

<b>Description</b>	A two pack polyurethane finish, for metal and general use.		
<b>Finish</b>	Full Gloss and other finishes to customers' requirements.		
<b>Features</b>	<ul style="list-style-type: none"> <li>• Designed for construction and materials handling OEM and repair finish.</li> <li>• Provides a finish with excellent colour and gloss retention in exterior environments.</li> <li>• Excellent durability, hardness, water and chemical resistance.</li> </ul>		
<b>Complies With</b>	Please consult Trimite.		
<b>Product Code</b>	-/AE52/-.		
<b>Volume Solids</b>	Varies with gloss level and colour, please consult Trimite.		
<b>VOC's</b>	Varies with gloss level and colour, please consult Trimite.		
<b>Colour Range</b>	Shades to customers' requirements.		
<b>Film Thickness &amp; Coverage</b>	<b>Typical DFT:</b>	<b>Dry</b> 40 µm	<b>Wet*</b> 75 µm
			<b>Approx. Coverage*</b> 12 - 13 m <sup>2</sup> /l
	<p>* The above wet film thickness and approximate coverage rate (for conventional spray) will vary with colour, gloss level and the degree of thinning. Wet film thicknesses are approximate and are based on the typical degree of thinning recommended under 'Application Details'.</p> <p>Actual coverage varies considerably with factors including surface porosity, roughness, application methods and conditions.</p>		
<b>Drying &amp; Overcoating Times</b> at Typical DFT	Surface Dry: Hard Dry: Overcoat Min*:	<b>10°C</b> 1 h 12 h * see below	<b>20°C</b> 30 min 6 h
			<b>30°C</b> 15 min 3 h
	<p><b>Force Drying:</b> Can be force dried at up to 80°C, following a flash-off period of 15 min.</p> <p>* not normally overcoated, please consult Trimite for detailed advice.</p> <p>Drying and overcoating times can be greatly affected by method and conditions of application such as thickness applied, temperature, ventilation etc. Data above are given as a guide.</p>		
<b>Surface Preparation</b>	<ul style="list-style-type: none"> <li>• All surfaces to be coated should be dry and cleaned as necessary to remove all contamination.</li> <li>• Apply over a suitable primer, such as: Trimaprime 70, Trimite HP20, Trimite AP45, Trimite APF45, Trimite AP210, Trimite APF210.</li> </ul>		

**TECHNICAL DATA SHEET****Trimite AE52****Two Pack Polyurethane High Solids Finish**

<b>Mixing</b>	Mix each component separately, and then thoroughly mix together in the mix ratio stated, using a power mixer. Stir occasionally during use to maintain an homogenous mix.
<b>Pot Life at 20°C</b>	2 hours (do not use after this time, even though material may still look fluid).
<b>Mix Ratio</b>	<b>PG6/23 Compliance 5-15 tonnes:</b> <i>Full Gloss and Semi Gloss Finishes:</i> Base 3 volumes Activator 1 volume (use <b>J5203</b> activator) <i>Eggshell and Matt Finishes:</i> Base 4 volumes Activator 1 volume (use <b>J5203</b> activator)  <b>PG6/23 Compliance 15+ tonnes:</b> <i>Full Gloss and Semi Gloss Finishes:</i> Base 5 volumes Activator 1 volume (use <b>J5204</b> or <b>Z15114</b> activator) <i>Eggshell and Matt Finishes:</i> Base 4 volumes Activator 1 volume (use <b>J5204</b> or <b>Z15114</b> activator)
<b>Application Conditions</b>	Throughout the application and the drying/curing time of coatings: (a) good ventilation is required; (b) do not apply when damp weather conditions are likely; (c) the substrate temperature should be at least 3°C above the Dew Point; and (d) the RH (Relative Humidity) should be below 85%. It is advisable not to apply the product when the ambient temperature falls below 5°C. The paint temperature at the time of application should ideally be 15° - 20°C.
<b>Application Details</b>	<ul style="list-style-type: none"><li>• Designed for application by airless spray, air-assisted airless or electrostatic air-assisted airless spray.</li><li>• Recommended Tip Size: 9 – 13 thou; recommended Pressure 2500 – 3000 psi (for airless spray) or 1500 – 2500 psi (for air-assisted airless).</li><li>• <b>Contains isocyanates</b> – the mixed product and the curing agent contain isocyanates (the base does not). Refer to base and curing agent Safety Data Sheets before use.</li></ul>
<b>Thinner/Cleaner</b>	Trimite J103 Gun Cleaner (as cleaner).
<b>SG</b>	1.30 ± 0.20 kg/l mixed (varies with colour and gloss level).
<b>Flash Point</b>	23° – 60°C.
<b>Shelf Life</b>	Min. 1 year from date of delivery when correctly stored in unopened containers.
<b>Storage</b>	The product should be stored in cool, dry, frost-free conditions, in sealed containers. Most paint materials will apply optimally when at 15° - 20°C.
<b>Health &amp; Safety</b>	Refer to the product's Safety Data Sheet and safety advice on the product label before use.
<b>Date of Issue</b>	Jan 2024.

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