

Trimite S60

Stoving Finish

Description	A high quality, general purpose stoving finish, widely used for a range of industrial applications.
Finish	Available in: Full Gloss (S60/9), Low Gloss (S60/8), Off Gloss (S60/7), Semi-gloss (S60/6), Semi-matt (S60/5), Satin (S60/4), Eggshell (S60/3), Low Sheen (S60/2) and Matt (S60/1).
Features	<ul style="list-style-type: none"> • Tough mar-resistant finish. • Can be applied by a range of spraying techniques. • Melamine-reinforced for high durability. • Effective opacity normally achieved in one coat. • Energy savings from lower stoving schedules.
Complies With	Please consult Trimite.
Product Code	-/S60/- .
Volume Solids	Varies with gloss level and colour, please consult Trimite.
VOC's	Varies with gloss level and colour, please consult Trimite.
Colour Range	Wide colour range available.

Film Thickness & Coverage	Typical:	<u>Dry</u> 25 µm	<u>Wet*</u> 50 µm	<u>Approx. Coverage*</u> 6 - 8 m ² /l
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* The above wet film thickness and approximate coverage rate (for conventional spray) will vary with colour, gloss level and the degree of thinning. Wet film thicknesses are approximate and are based on the typical degree of thinning recommended under 'Application Details'. For **Electrostatic Spray** application, approx. coverage is 8 - 10 m²/l.

Actual coverage varies considerably with factors including surface porosity, roughness, application methods and conditions.

Drying & Overcoating Times at Typical DFT	<p>Flash Off: a flash-off period of approx. 10 min should be allowed before stoving.</p> <p>Conventional Stoving: 30 min at 120°C.</p> <p>Radiant Heat (Infra-Red): this product is suitable for radiant heat curing, but due to the many variables such as weight, configuration, reflectivity and distance from heat source, a suitable project schedule must be determined.</p> <p>Stoving schedules will vary with the size and weight of the coated article, and the type of equipment used. The above information is given as a general guide.</p>
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TECHNICAL DATA SHEET**Trimite S60****Stoving Finish**

Surface Preparation	<ul style="list-style-type: none">• All surfaces should be dry and cleaned as necessary to remove all contamination.• This product is usually applied over Trimite SP60 Stoving Primer – see separate Technical Data Sheet for SP60.
Mixing	Thoroughly stir the coating before use. A power mixer is highly recommended. A wide-bladed stirrer is essential for adequate mixing if only hand stirring. Stir occasionally during use to maintain an homogenous mix.
Mix Ratio	Not applicable – single pack product.
Application Conditions	Throughout the application and the drying/curing time of coatings: (a) good ventilation is required; (b) do not apply when damp weather conditions are likely; (c) the substrate temperature should be at least 3°C above the Dew Point; and (d) the RH (Relative Humidity) should be below 85%. It is advisable not to apply the product when the ambient temperature falls below 5°C. The paint temperature at the time of application should ideally be 15° - 20°C.
Application Details	<ul style="list-style-type: none">• Can be applied by conventional spray, electrostatic spray, airless spray or hot spray.• For conventional spray, Trimite ST60 Thinner may be added up to 20% by volume, to obtain a viscosity of 25 - 40 seconds using a BS B4 viscosity cup.• Electrostatic spraying: this product is normally suitable for application with various types of electrostatic spray equipment. Please consult Trimite for advice.
Thinner/Cleaner	Trimite CT80 Thinner (for cleaning).
SG	1.10 ± 0.15 kg/l.
Flash Point	23° – 60°C.
Shelf Life	Min. 1 year from date of delivery when correctly stored in unopened containers.
Storage	The product should be stored in cool, dry, frost-free conditions, in sealed containers. Most paint materials will apply optimally when at 15° - 20°C.
Health & Safety	Refer to the product's Safety Data Sheet and safety advice on the product label before use.
Date of Issue	May 2024.

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